

Issuing Date No data available

Revision Date 17-Dec-2014

Revision Number :0

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING**GHS product identifier****Product Name** 80-953, 80-954 and 80-966 Ultra-Cut Gold**Other means of identification****Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Metalworking Tapping Fluid**Uses advised against** No information available**Supplier's details****Supplier Address**Kimball Midwest
4800 Roberts Road
Columbus, OH 43228
TEL: 1-800-233-1294**Emergency telephone number****Emergency Telephone Number** CHEMTREC: 1-800-424-9300**2. HAZARDS IDENTIFICATION****Classification**

This chemical is not considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200)

Not classified

GHS Label elements, including precautionary statements**Emergency Overview****Signal Word** None

The product contains no substances which at their given concentration are considered to be hazardous to health

Appearance: Amber**Physical State:** Liquids**Odor:** Mild**Precautionary Statements****Prevention**

- None

General Advice

- None

Storage

- None

Disposal

- None

Hazard Not Otherwise Classified (HNOC)

Not applicable

Other information

<6% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION / INFORMATION ON INGREDIENTS
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Chemical Name	CAS-No	Weight %	Trade secret
Triethanolamine	102-71-6	7-13	*
Diethylene glycol	111-46-6	1-5	*
Ethanolamine	141-43-5	0.1-1	*

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical advice/attention if irritation persists.
Skin Contact	Wash skin with soap and water. Get medical attention if irritation persists.
Inhalation	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
Ingestion	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects None known.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media None

Specific Hazards Arising from the Chemical

May burn if exposed to high temperature. Use water spray to cool unopened containers.

Hazardous Combustion Products Carbon oxides, Nitrogen Oxides (NOx).

Explosion Data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

Environmental Precautions

Environmental Precautions See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Cleaning Up Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Storage Keep container tightly closed in a dry and well-ventilated place.

Incompatible Products Strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Triethanolamine 102-71-6	TWA: 5 mg/m ³	-	-

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH: Immediately Dangerous to Life or Health.

Appropriate engineering controls**Engineering Measures**

Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment**Eye/Face Protection**

Safety glasses with side-shields.

Skin and Body Protection

Wear protective gloves/clothing.

Respiratory Protection I

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical State	Liquid	Appearance	Amber
Odor	Mild	Odor Threshold	No information available
Property	Values	Remarks/ - Method	
Ph	8.8	None known	
Melting Point/Range	No data available	None known	
Boiling Point/Boiling Range	100 °C / 212 °F	None known	
Flash Point	None	None known	
Evaporation rate	No data available	None known	
Flammability (solid, gas)	No data available	None known	
Flammability Limits in Air			
upper flammability limit	No data available		
lower flammability limit	No data available		
Vapor Pressure	<1 mmHg	None known	
Vapor Density	>1	None known	
Specific Gravity	1.01	None known	
Water Solubility	Soluble in water	None known	
Solubility in other solvents	No data available	None known	
Partition coefficient: n-octanol/water	No data available	None known	
Autoignition Temperature	No data available	None known	
Decomposition Temperature	No data available	None known	

Viscosity	No data available	None known
Flammable Properties	Not flammable	
Explosive Properties	No data available	
Oxidizing Properties	No data available	
<u>Other information</u>		
VOC Content (%)	None	

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

High temperatures.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

Carbon oxides, Nitrogen Oxides (NOx).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Product does not present an acute toxicity hazard based on known or supplied information.

Inhalation

There is no data available for this product.

Eye Contact

May cause irritation.

Skin Contact

Prolonged skin contact may defat the skin and produce dermatitis.

Ingestion

There is no data available for this product.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Triethanolamine	= 4190 mg/kg (Rat)	> 2000 mg/kg (Rabbit) > 16 mL/kg (Rat)	-

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms**

None known

Delayed and immediate effects and also chronic effects from short and long term exposure**Sensitization**

No information available.

Mutagenic Effects

No information available.

Carcinogenicity

Contains no ingredients above reportable quantities listed as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Triethanolamine		Group 3		

IARC: (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to its Carcinogenicity to Humans

Reproductive Toxicity

No information available.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Aspiration Hazard

No information available.

Numerical measures of toxicity – Product**Acute Toxicity**

<1% of the mixture consists of ingredient(s) of unknown toxicity.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Not classified

<1% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Triethanolamine 102-71-6	EC50 72 h: = 216 mg/L (Desmodesmus subspicatus) EC50 96 h: = 169 mg/L (Desmodesmus subspicatus)	LC50 96 h: 10600 - 13000 mg/L flow-through (Pimephales promelas) LC50 96 h: > 1000 mg/L static (Pimephales promelas) LC50 96 h: 450 - 1000 mg/L static (Lepomis macrochirus)		EC50 24 h: = 1386 mg/L (Daphnia magna)

Persistence and Degradability

No information available.

Bioaccumulation

No information available.

Chemical Name	Log Pow
Triethanolamine	-2.53
Diethylene glycol	-1.98
Ethanolamine	-1.91

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS**Waste Disposal Methods**

This material, as supplied, is not a hazardous waste according to Federal regulations (40CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated Packaging

Do not re-use empty containers.

14. TRANSPORT INFORMATION**DOT**

Not regulated

TDG

Not regulated.

MEX

Not regulated

15. REGULATORY INFORMATION**International Inventories****TSCA**

Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	No
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40CFR 122.42):

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

U.S. State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical Name	CAS-No	California Prop. 65
Diethanolamine	111-42-2	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Triethanolamine	X	X	X		X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 1	Flammability 1	Instability 0	Physical and Chemical Hazards - Personal Protection X
<u>HMIS</u>	Health Hazard 1	Flammability 1	Physical Hazard 0	

Prepared By Kimball Midwest
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Columbus, OH 43228

Revision Date 17-Dec-2014
Revision Note No information available.

General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet